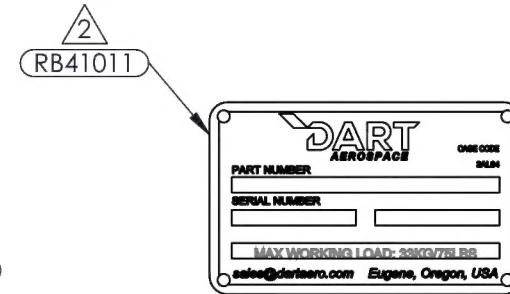
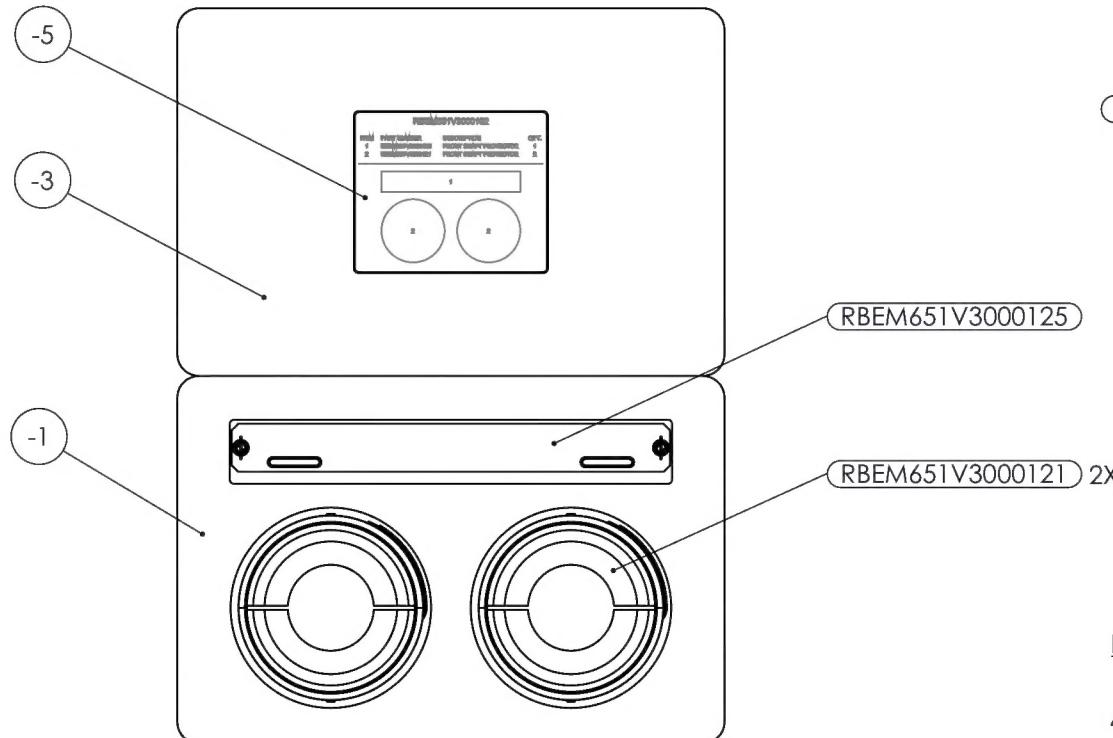


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REVISIONS								
REV	ECR	DESCRIPTION				DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION				6/27/2016	SM	JAG
2	16-0216	-1 & -3 CH'D MATERIAL & VENDOR WAS Y20 BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS). -1 DELETED DIM'S 4X R.68, 2X \downarrow 3.88, CH'D DIM WAS 2X Ø6.26 IS 2X Ø6.26 \downarrow 3.88. -3 DELETED DIM 4X R.68, ADDED DIM'S 4X 45°, 4X .70, 3.20, 1.70, 2X .40. -5 CH'D T/N TEXT HT. WAS .125 IS .188.				11/8/2016	RJC	JAG



NOTES:

- 1. REF. AIRBUS T/N: M651V3000102.
- 2. ENGRAVE T/N, S/N, "MADE IN USA" MAX.
WORKING LOAD 33 Kg / 73 lbs.

TITLE		DWG NO.	REV						
FRONT SHAFT PROTECTOR KIT		RBEM651V3000102	2						
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
				2	FRONT SHAFT PROTECTOR		RBEM651V3000121		1
				1	FRONT SHAFT PROTECTOR		RBEM651V3000125		1
		B/O	-1	1	FOAM, BOTTOM	ETHAFOAM 220, BLACK	17.09 X 11.49 X 4.27 (CASE SOLUTIONS)		2
		B/O	-3	1	FOAM, TOP	ETHAFOAM 220, BLACK	17.09 X 11.49 X 1.76 (CASE SOLUTIONS)		3
			-5	1	PLACARD	PLASTIC			4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1500-E		N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011		1
						SCALE	1:6	DATE	4/22/2016
									SHEET 1 OF 4



AEROSPACE

FRONT SHAFT PROTECTOR KIT

MAT'L UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
HEAT XXX \pm .005 FRACTIONS \pm 1/8
TREAT .XX \pm .01 ANGLES \pm 5°
FINISH X \pm .1 SURFACES = 125 ✓
SPEC
DRAWN BY: MACKOVJAK
CHECKED: DUERFELDT
OPPS APPR: ANDERSON
QA APPR: LINDSAY USED ON MODEL
APPROVED: GILBERT H175
SCALE 1:6 DATE 4/22/2016 SHEET 1 OF 4

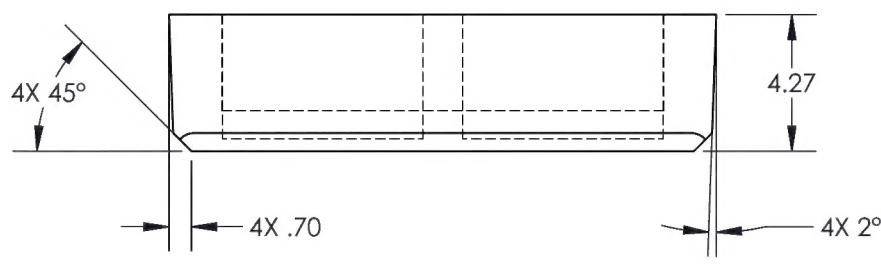
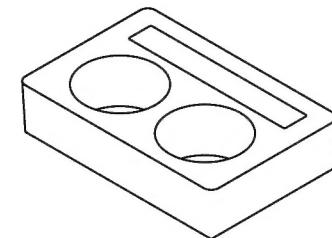
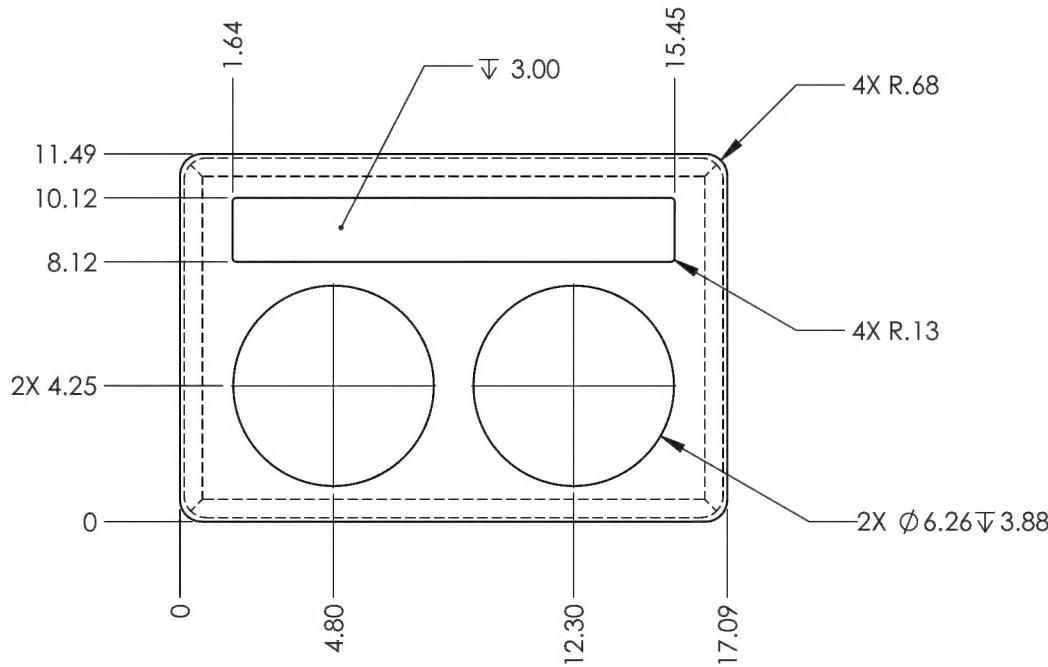
1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0216		-1 DELETED DIM'S 4X R.68, 2X V3.88, CH'D DIM WAS 2X Ø6.26 IS 2X Ø6.26 V3.88, CH'D MATERIAL & VENDOR WAS Y20 BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS).	11/8/2016	RJC	JAG

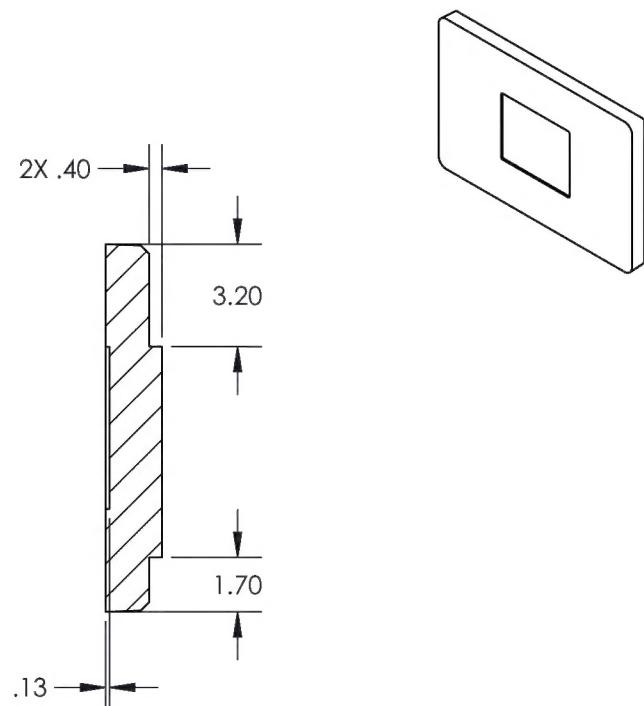
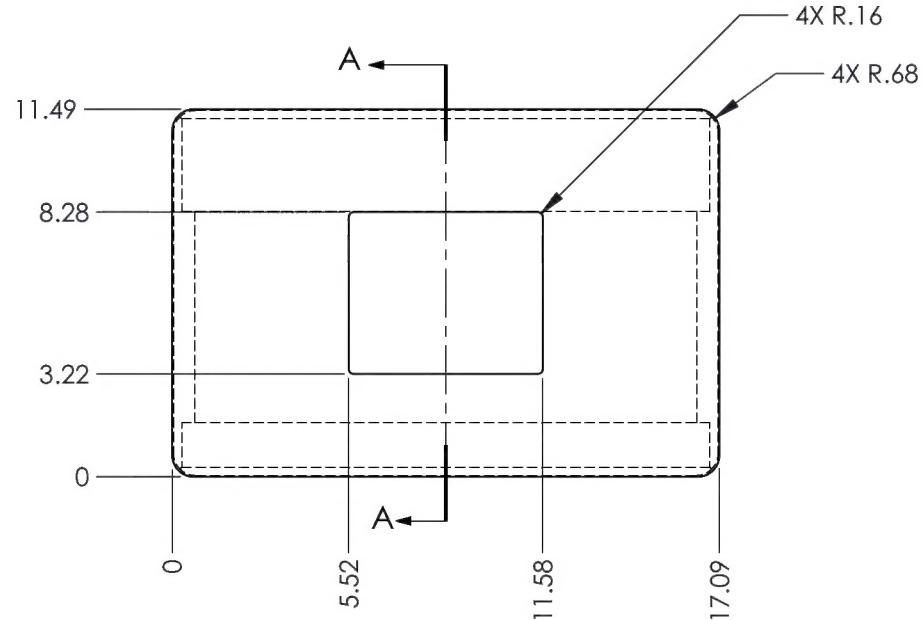


(-1)
FOAM, BOTTOM

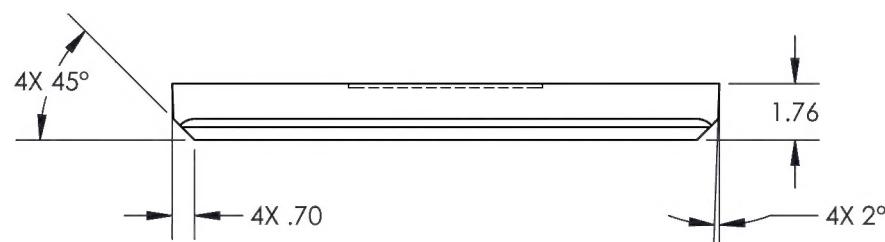
DART AEROSPACE	
TITLE	
FRONT SHAFT PROTECTOR KIT	
DWG NO.	RBEM651V3000102-1
REV	2
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	
DRAWN BY:	MACKOVJAK
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:6
DATE	4/22/2016
 SHEET 2 OF 4	

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REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
2	16-0216		-3	DELETED DIM 4X R.68, ADDED DIM'S 4X 45°, 4X .70, 3.20, 1.70, 2X .40, CH'D MATERIAL & VENDOR WAS Y20 BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS).					11/8/2016	RJC	JAG						



SECTION A-A



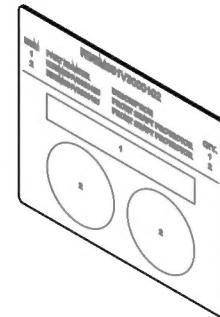
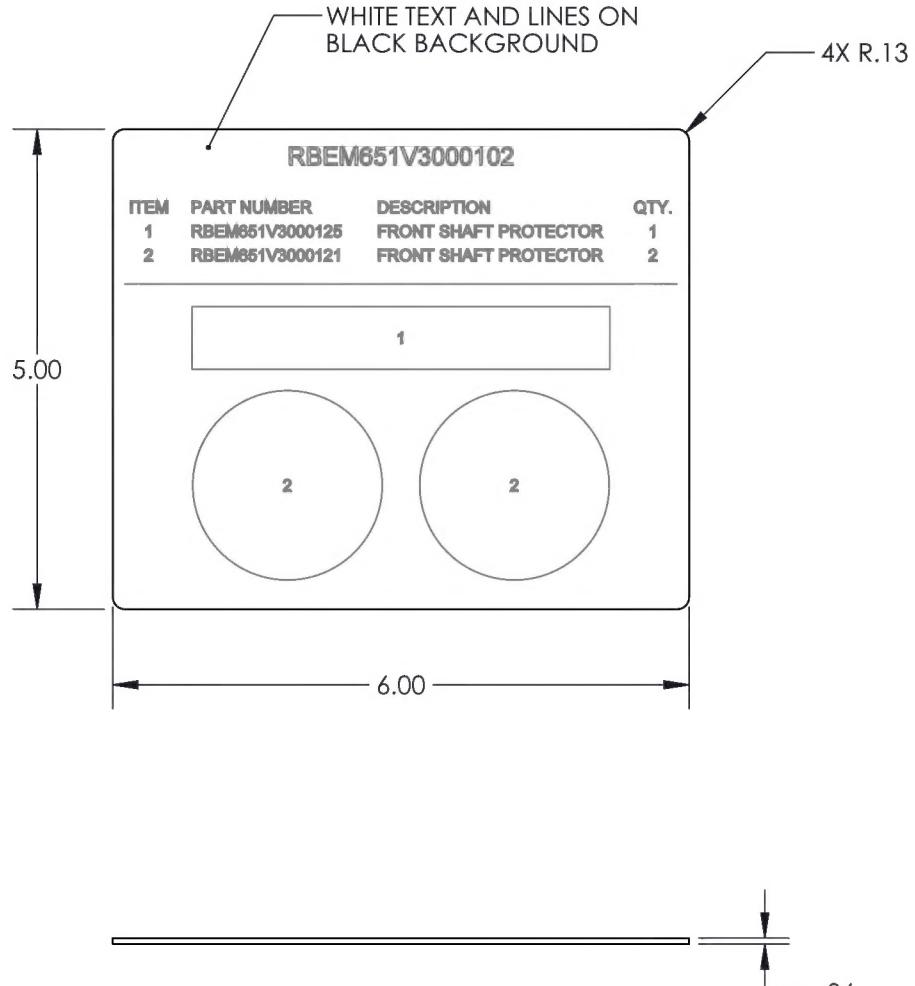
(-3)

FOAM, TOP

DART AEROSPACE	
TITLE	
FRONT SHAFT PROTECTOR KIT	
DWG NO. RBEM651V3000102-3 REV 2	
MATERIAL ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
X ± .1 SURFACES = 125 ✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT H175	
SCALE 1:6	DATE 4/22/2016
SHEET 3 OF 4	

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REVIEWS			
REV	ECR	DESCRIPTION	DATE
2	16-0216	-5 CH'D T/N TEXT HT. WAS .125 IS .188.	11/8/2016 RJC JAG



(-5)
PLACARD

DART
AEROSPACE

TITLE FRONT SHAFT PROTECTOR KIT

DWG NO. RBEM651V3000102-5 **REV** 2

MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	MACKOVJAK
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE 1:2	DATE 4/22/2016
SHEET 4 OF 4	